JAN 15 1982

## MATERIAL SAFETY DATA SHEET

Required under USDL Safety and Health Regulations for Ship Repairing, Shipbuilding, and Shipbreaking (29 CFR 1915, 1916, 1917)

SECT	ION I
MANUFACTURER'S NAME	EMERGENCY TELEPHONE NO.
3M COMPANY	(612)733-2328
ADDRESS (Number, Street, City, State, and ZIP Code) 3M CENTER, ST. PAUL, MINNESOTA 5	5101
CHEMICAL NAME AND SYNONYMS	TRADE NAME AND SYNONYMS SCOTCHCLAD Brand Fuel
CHEMICAL FAMILY	FORMULA Resistant Coating 776SR

SECTION	VII -	HAZAF	RDOUS INGREDIENTS		
PAINTS, PRESERVATIVES, & SOLVENTS	%	TLV (Units)	ALLOYS AND METALLIC COATINGS	%	TLV (Units)
PIGMENTS			BASE METAL		]
CATALYST			ALLOYS		
VEHICLE		3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	METALLIC COATINGS *		
SOLVENTS			FILLER METAL PLUS COATING OR CORE FLUX		
ADDITIVES			OTHERS		
OTHERS					
HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES				%	TLV (Units)
Methyl isobutyl ketone (M	IBK)		approx.	80	100pp
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SECTION III - PHYSICAL DATA					
BOILING POINT (°F.)	MIBK	2.37	SPECIFIC GRAVITY (H20=1)	0.88	
VAPOR PRESSURE (mm Hg.)	20°C	16	PERCENT, VOLATILE BY VOLUME (%) about	80	
VAPOR DENSITY (AIR=1)	MIBK	3.45	EVAPORATION RATE		
SOLUBILITY IN WATER	About				

SECTION IV FIRE AND EXPLOSION HAZARD DATA							
FLASH POINT (Method used) MEK 64°F TOC	FLAMMABLE LIMITS	Lel	Uel				
EXTINGUISHING MEDIA CO2, foam, dry chem	nicals						
SPECIAL FIRE FIGHTING PROCEDURES NONE							
UNUSUAL FIRE AND EXPLOSION HAZARDS NO 1							

7404R

SECTION V HEALTH HAZARD DATA
See Section II.
ay irritate and/or defat skin. May irritate eyes. Inhalation of
oncentrated vapors may cause narcosis.
wergency and first aid procedures ye Contact - flush eyes with plenty of water. Seek medical advice.
kin contact - wash with soap and water.
nhalation - provide fresh air.

SECTION VI - REACTIVITY DATA							
STABILITY		TABLE		CONDITION	ONDITIONS TO AVOID		
	STA	BLE	X				
INCOMPATABILI	TY (Mater	ials to avoid)					
HAZARDOUS DE	COMPOSI	TION PRODU	CTS				
HAZARDOUS	COLUMN TO AND ADDRESS OF THE SEC	MAY OCCU	R		CONDITIONS TO AVOID		
POLYMERIZATION	)N	WILL NOT	OCCUR	x			
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SECTION VII - SPILL OR LEAK PROCEDURES	
steps to be taken in case material is released or spilled Collect spilled material. Clean up residue.	
waste Disposal Method Incinerate properly. Do not landfill.	

	SECTION VIII - SPE	ECIAL PROTECTION	INFORMATION
RESPIRATORY PE	ROTECTION (Specify type)		
VENTILATION	LOCAL EXHAUST X		SPECIAL
	MECHANICAL (General)	- Company of the Comp	OTHER
PROTECTIVE GLO	OVES	EYE PROTECT	ION
OTHER PROTECT	IVE EQUIPMENT		

## SECTION IX - SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING
Keep away from all sources of ignition. Avoid eye contact. Use only
in areas adequately ventilated to maintain vapor levels below thresother precautions
hold limit of solvents. Avoid prolonged breathing of vapors and prolonged or repeated skin contact.

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